

CNC PRESS BRAKES FEATURES



| MODEL | Bending Length (mm) | Distance b/housings (mm) | Maximum Opening (mm) | Stroke (mm) | Throat Depth (mm) | Approach Speed (mm/sec) | Pressing Speed (mm/sec) | Return Speed (mm/sec) | Power (HP) | Weight (kg) |
|--------------|---------------------|--------------------------|----------------------|-------------|-------------------|-------------------------|-------------------------|-----------------------|------------|-------------|
| PHE-50/2 | 2.000 | 1.600 | 300 | 150 | 400 | 80 | 20 | 135 | 12,5 | 3.500 |
| PHE-90/2 | 2.000 | 1.500 | 300 | 150 | 300 | 80 | 15 | 115 | 15 | 5.000 |
| PHE-90/3 | 3.000 | 2.550 | 300 | 150 | 200 | 80 | 15 | 115 | 15 | 6.700 |
| PHE-90/4 | 4.000 | 3.550 | 300 | 150 | 200 | 80 | 15 | 115 | 15 | 8.000 |
| PHE-130/3 | 3.000 | 2.550 | 300 | 150 | 300 | 80 | 12 | 100 | 15 | 8.500 |
| PHE-130/4 | 4.000 | 3.550 | 300 | 150 | 300 | 80 | 12 | 100 | 15 | 10.600 |
| PHE-170/3 | 3.000 | 2.500 | 300 | 150 | 300 | 60 | 8 | 85 | 15 | 10.500 |
| PHE-170/4 | 4.000 | 3.400 | 300 | 150 | 300 | 60 | 8 | 85 | 15 | 13.500 |
| PHE-170/5 | 5.000 | 4.400 | 300 | 150 | 300 | 60 | 8 | 85 | 15 | 15.000 |
| PHE-170/6 | 6.000 | 5.400 | 300 | 150 | 300 | 60 | 8 | 85 | 15 | 18.000 |
| PHE-220/3 | 3.000 | 2.500 | 500 | 250 | 300 | 60 | 7 | 80 | 15 | 15.000 |
| PHE-220/4 | 4.000 | 3.400 | 500 | 250 | 300 | 60 | 7 | 80 | 15 | 17.000 |
| PHE-220/5 | 5.000 | 4.400 | 500 | 250 | 300 | 60 | 7 | 80 | 15 | 19.000 |
| PHE-220/6 | 6.000 | 5100 | 500 | 250 | 300 | 60 | 7 | 80 | 15 | 23.000 |
| PHE-300/3 | 3.000 | 2.400 | 500 | 250 | 500 | 60 | 11 | 70 | 30 | 23.000 |
| PHE-300/4 | 4.000 | 3.400 | 540 | 250 | 300 | 60 | 11 | 70 | 30 | 25.000 |
| PHE-300/5 | 5.000 | 4.300 | 540 | 250 | 300 | 60 | 11 | 70 | 30 | 30.000 |
| PHE-300/6 | 6.000 | 5.300 | 540 | 250 | 300 | 60 | 11 | 70 | 30 | 36.000 |
| PHE-450/6 | 6.000 | 5.100 | 650 | 300 | 350 | 60 | 12 | 90 | 40 | 50.000 |
| PHE-450/7 | 7.000 | 6.100 | 650 | 300 | 350 | 60 | 12 | 90 | 40 | 56.000 |
| PHE-600/6 | 6.000 | 5.100 | 650 | 300 | 350 | 60 | 12 | 70 | 60 | 60.000 |
| PHE-600/7 | 7.000 | 6.100 | 650 | 300 | 350 | 60 | 12 | 70 | 60 | 67000 |
| PHE-800/6 | 6.000 | 5.100 | 700 | 300 | 400 | 60 | 9 | 60 | 75 | 67000 |
| PHE-800/7 | 7.000 | 6.100 | 700 | 300 | 400 | 60 | 9 | 60 | 75 | 75.000 |
| PHE-1000/6 | 6.000 | 4.700 | 800 | 400 | 1000 | 60 | 7 | 55 | 75 | 93.000 |
| PHE-1000/7,5 | 7.500 | 6.100 | 800 | 400 | 1000 | 60 | 7 | 55 | 75 | 115.000 |